**/PROG FENCE\_OPEN**

LINE\_TRACK;

LINE\_TRACK\_SCHEDULE\_NUMBER : 0;

LINE\_TRACK\_BOUNDARY\_NUMBER : 0;

CONTINUE\_TRACK\_AT\_PROG\_END : TRUE;

/MN

1: ;

2: LBL[1] ;

3: ;

4: IF DI[105]=ON,JMP LBL[2] ;

5: JMP LBL[1] ;

6: ;

7: LBL[2] ;

8: UALM[10] ;

9: ;

/POS

/END